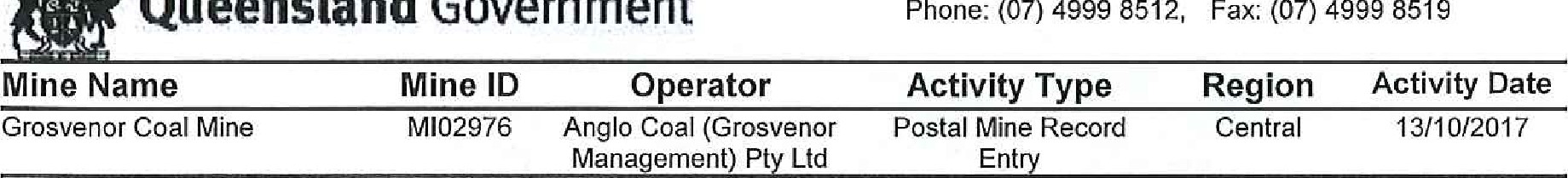
Mackay District Office

 Queensland Government P.O. Phone: Box (07) 1801, 4999 MACKAY 8512, Fax: QLD (07) 47404999 8519

Vision: Our Industries Free of Safety and Health Incidents

# Mine Record Entry

This report forms part of the Mine Record under s68 of the Coal Mining Safety and

Health Act 1999. It must be placed in the Mine Record and displayed on Safety Notice Boards.

Note that inspection or audit activities conducted by the Mines Inspectorate are based upon sample techniques, It remains the primary responsibility of Mine Personnel to identify hazards, and risks associated with Operations and ensure those risks are at an acceptable level

I, Mr Leslie Marlborough, Inspector of Mines, issued a Directive to the mine on 17/09/2017 for the mine to review the GRO-750-TARP-General Body Contaminant and the controls in place to ensure that the above points are addressed, with supporting data from the mine's gas monitoring system to ensure that an acceptable level of risk is achieved.

Mr Garde responded to this Directive on Tuesday 3 October 2017. The following are my comments regarding the response by Mr Garde.

**FOUR (4) WEEKS HAVE EXPIRED SINCE THE SECTION 168 DIRECTIVE WAS ISSUED AND TEN (10) DAYS SINCE Mr GARDE REPLIED.**

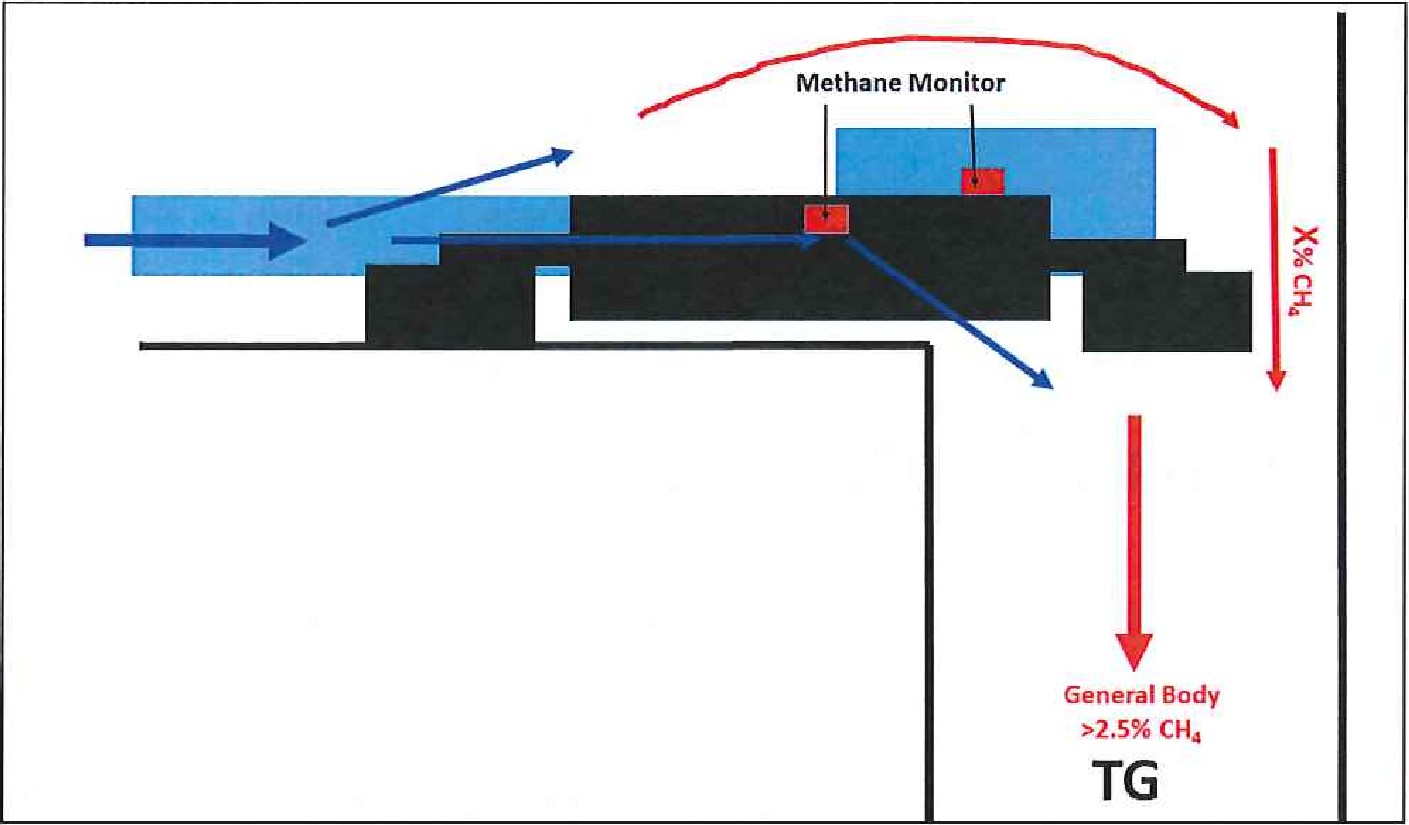
The context and scope of the risk assessment is stated to identify energy hazards, potential unwanted events and control measures to reduce the risk exposure associated with Longwall TG Return Methane Levels (including the shearer movements entering and leaving the TG).

*The risk assessment does not mention the risk of an ignition of Methane as a potential hazard. This has to be a major hazard when considering Methane levels of in the TG, as the primary source of the methane is the Longwall goaf gas, which inevitably will flow in the vicinity of the chain pillar rib line.*

**SELF EVIDENT TRUTH PROVED IN MAY 2020**

The sketch below shows a typical layout when the LW Shearer is in the TG end of the Longwall. The Methane monitor on the TG Drive, is typically positioned above the TG AFC motor and is 3-5 m from the end of the AFC. The shearer Methane monitor is typically situated in the middle of the shearer on the goaf side of the shearer.

As can be seen from the sketch, when there is a situation with greater than 2,5% Methane in the TG general body, the Methane reading on the TG AFC and Shearer monitors are typically 0.5% or less. This means that the bulk of the Methane reporting to the Tailgate Roadway is being swept out from the goaf fringe by the air stream that is deflected round the shearer as it travels into the TG end. It will be highly likely that this Methane rich air stream will be in excess of 5% Methane and will flow over the TG shearer drum, which normally has to cut approximately 1.5 m beyond the end of the TG AFC Drive to trim the floor to allow the drive to be advanced.



Typical LW TG Arrangement Sketch

The most recent ignition event on a Longwall in Queensland occurred at the TG end of the AFC and the ignition source was believed to be from the TG AFC Sprocket area. The shearer was positioned in the TG at the time of the ignition. The AFC was running, the shearer was powered, but the cutter drums were not engaged at the time of the ignition.

**WHAT WAS THE IGNITION SOURCE?**

**NOT FRICTIONAL IGNTION.**

**THAT ONLY LOGICALLY LEAVES AN ELECTRICAL SOURCE DUE TO FAILURE FLAME PROOFING, OR EXCESSIVE HEAT FROM THE TG AFC SPROCKET AREA.**

**WHAT MINE AND WHEN DID THIS OCCUR?**

The TARP and the explanatory letter provided by the mine, stipulate that power will instantaneously be tripped to the shearer when the TG GB Methane at the Methane Monitor located 400m outbye of the face reaches, or exceeds 2.5%.

The TARP then states that the shearer may be moved clear of the TG shuffle zone with the authorisation of the Underground Mine Manager. It goes on to explain that deteriorated roof conditions or moving the shearer to reduce Impact on goaf gas fringe may be reasons for wanting to move the shearer. *The data supplied by the mine in response to the MRE does not demonstrate that the shearer standing in the TG shuffle zone increases the methane being swept out into the TG-*

**THIS IS IN OPPOSITION TO SOME OF EVIDENCE PROVIDED TO THE BOARD OF INQUIRY, WHERE PROBLEMS WITH HIGH METHANE READINGS WERE ATTRIBUTED TO HAVING THE SHEARER IN THE TAILGATE**

*The letter from the Chief Inspector of Coal Mines sent to all Coal Underground SSE's and Underground Mine Managers on 30 Jan 2017 clearly states that if a roadway in a mine contains an atmosphere equal to or greater than 2.5% methane it is dangerous under section 273 of the Act. The letter also goes on to state that the SHMS must have controls to prevent a general body concentration of methane occurring in any roadway that is equal to or greater than 2.5%.*

*For the above reasons it is not considered an acceptable level of risk to move the shearer whenever the methane level in the TG general body is at or greater than 2.5% and so the requirements of the Directive are not satisfied.*

*I will extend the Directive completion date to Friday 27 October 2017 in order to allow the mine to respond to this MRE.*

**Mr MARLBOROUGH FINDS THAT IT IS AN UNACCEPTABLE LEVEL OF RISK TO MOVE THE SHEARER WHENEVER METHANE LEVEL IS GREATER THAN 2.5% WITH THE AUTHORISATION OF THE UNDERGROUND MINE MANAGER.**

**SECTION 168 DIRECTIVE IS EXTENDED BY A FURTHER 2 WEEKS.**

**(168 Directive to review safety and health management system and principal hazard management plans)**

**AUGUST 11TH WAS WHEN Mr MARLBOROUUGH FIRST REQUESTED THE TARP-General Body Contaminant (GRO-750).**

**WHY DOES MR MARLBOROUGH ISSUE A SECTION 167 AS HE HAS FOUND THE RISK OF METHANE IGNITION UNACCEPTABLE?**

**167 Directive to suspend operations for unacceptable level of risk**

**(1) If an inspector, inspection officer or industry safety and health representative believes risk from coal mining operations is not at an acceptable level, the inspector, officer or representative may give a directive to any person to suspend operations in all or part of the mine.**

In addition, I request that you provide the following information, electronically, for myself or another Inspector; or Officer, to collect from the mine on Friday 20 October 2017;-

2

Gas data from your Safegas system in the form of the log.SPW files, of the inbye and outbye LWIOI TG methane monitors with time scale for the following period;March 01 2017 to sep 15 2017.

**Mr MARLBOROUGH SEEMS TO BE VAILDATING THE STATEMENT EARLIER**

**The data supplied by the mine in response to the MRE does not demonstrate that the shearer standing in the TG shuffle zone increases the methane being swept out into the TG-**

In addition, can you provide Citect Screen shots for 12 hour periods (i.e. 12:00 am to 12:00 PM and 12:00 PM to 12:00 AM for each day) that show Shearer Face Position, Barometer, Inbye 101 TG Methane monitor readings and Outbye TG Monitor readings, for the following dates;6 March 2017

1. July 2017
2. July 2017
3. July 2017
4. July 2017
5. July 2017

13 July 2017

6 Aug 2017

10 Aug 2017

11 Aug 2017

14 Aug 2017

6 sep 2017

Whether it is myself or another officer who comes to site to collect the information requested we will bring an appropriate external hard drive to collect the data requested above.



Les Marlborough

Inspector of Mines

Central Region

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